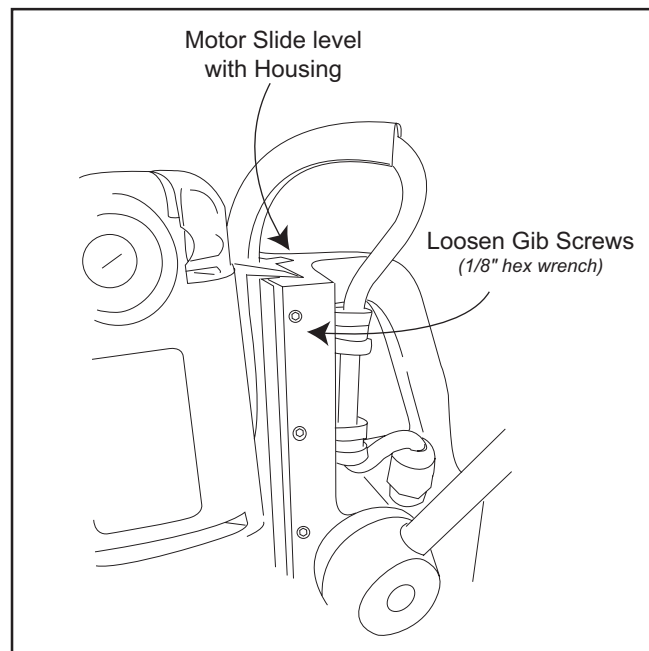


General Drill Maintenance

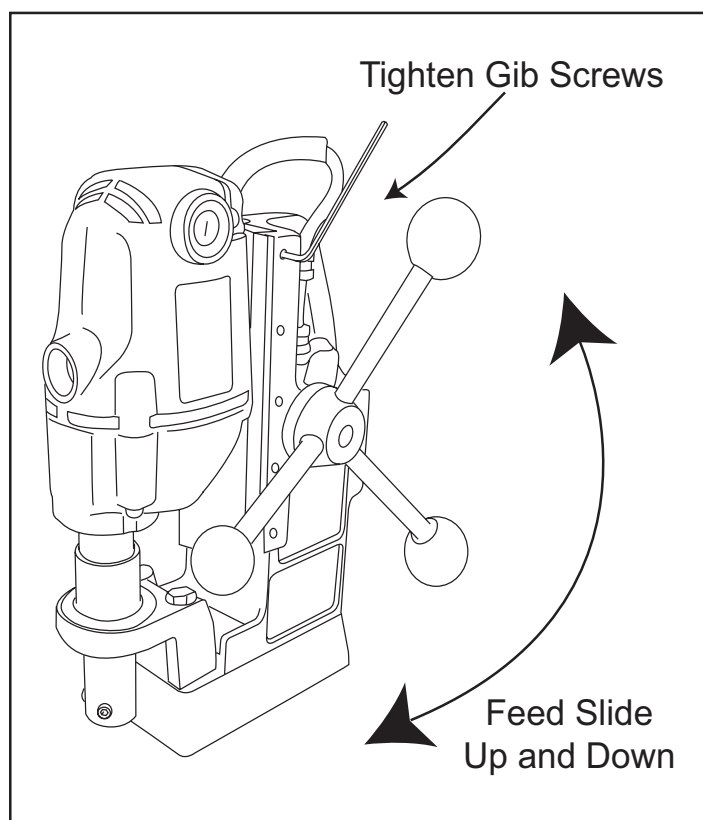


Gib Adjustment

- Loosen all gib screws and make sure top of the motor slide is flush with the top of the housing.



- Tighten gib screws until you just feel them touch the steel gib. Feed handle up and down a few times.



- Adjust gibs screws until there is uniform pressure from top to bottom. Motor should stay up in all positions. Upon completion there should be some drag on the feed handles.

Gibs should not be overtight. Only tight enough so the slide moves up and down smoothly with no wobble or shaking. Looseness will cause cutter breakage.